

# Fast Acting | 0.126x0.142 inch Surface Mount Fuse

# 1214FA-W Series

1214FA-W Series are wire-in-air surface mount fuse. The maximum breaking voltage is 24V and maximum breaking current is 300A. The product size is small, especially the height direction is only 1.1mm, which can meet the design of limited space.

#### **Features**

- High reliability
- Structural stable I<sup>2</sup>T, strong surge resistance
- Sealing structure, strong resistance to harsh environment
- Wire-in-air design, safe breaking, no sparks;



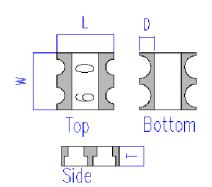
## **Electrical Characteristics**

Amp Rating	% of Amp Rating	Opening Time	
40~60A	100%	4 Hours Min.	
40°00A	200%	30 Seconds Max.	

## **Specifications**

Part Number	Ampere Rating (A)	Voltage Interruption Rating Rating	ng Typical Cold Resistance (m0hms)	Normal I <sup>2</sup> t (A <sup>2</sup> Sec)	Marking Code
1214FA-40A-W	40		0.920	282	40
1214FA-50A-W	50	24VDC @ 300A	0.780	330	50
1214FA-60A-W	60		0.680	530	60

## Dimension Unit: mm



### Packaging

- · Quantity: 2000pcs
- 8mm wide tape on 178mm(7 inch) diameter reel -specification EIA Standard 481.

Туре	L	W	Т	D
1214FA-W	3.2±0.2	3.6±0.2	1.1±0.2	0.85±0.35



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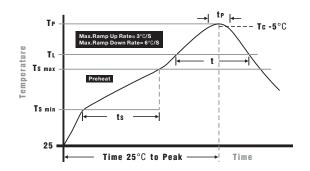
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## Recommended Land Patterns Unit: mm

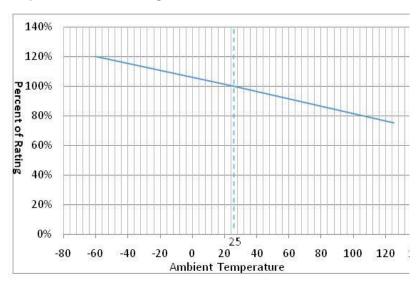


## **Soldering Parameters**



Reflow Condition		Pb – Free assembly	
Pre heat	- Temperature Mi (Ts(min))	150°C	
	- Temperature Ma (Ts(max))	200°C	
	- Time (Min to Max) (ts	60 – 120 secs	
Average ramp up rate (Liquidus Temp (TL) to peak		3°C/second max	
TS(max)	to TL - Ramp-up Rate	3°C/second max	
Reflow	- Temperature (TL (Liquidus)	217°C	
	- Temperature (tL	60 – 150 seconds	
Peak Temperature (TP)		260°C	
Time within 5°C of actual peak Temperature (tp)		20 seconds	
Ramp-down Rate		6°C/second max	
Time 25°C to peak Temperature (TP)		8 minutes Max.	

## **Temperature Derating Curve**





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## **Average Time Current Curves**

